



Product Information

HP 8616 is a High Performance, rigid polyurethane foam designed for processing through plural component, low or high pressure dispensing equipment. Once fully cured, this material is tough with high compression and tensile value. HP 8616 exhibits very good surface characteristics and excellent moldability. This material is Eco Friendly due to its lack of HCFC's, HFC's, and lead or other heavy metals.

Physical Properties (Final Product)	Units	Test Method	Results
Free Rise Density	pcf	ASTM D-1622	15.5 - 16.5
Compressive Strength	psi	ASTM D-1621	320 - 360
Tensile Strength	psi	ASTM D-1623	300 - 340
Shear Strength	psi	ASTM D-273	-
Elongation	%	ASTM D-1623	-
Closed Cell Content	%	ASTM D-2856	> 94

Handling Characteristics	Units	Component A	Component B
Mix Ratio by Volume	(A/B)	50	50
Mix Ratio by Weight	(A/B)	53	47
Specific Gravity @ 75°F	g/mL	1.21 - 1.23	1.15 - 1.17
Viscosity @ 75°F	cPs	150 - 250	800 - 900
Color	-	Amber	Amber
Cream Time @ 75°F	Seconds	55 - 65	
Gel Time @ 75°F	Seconds	180 - 210	
Rise Time	Seconds	200 - 220	
Tack Free Time	Seconds	300 - 360	
Demold Time	Minutes	20 - 40	
Final Cure Time	Hours	24	

Properties are typical and not for specifications

Storage and Shelf Life

Components should be kept well sealed in a dry place from 70 to 90°F. Shelf life of unopened containers is six (6) months from manufacturing date. Mix Component B well prior to each use. Purge opened containers with dry nitrogen before resealing. Refer to product SDS for more information.

Packaging

Component A:	55 gallon steel drum (closed top)	500 lb Net Weight
	275 gallon plastic totes	2500 lb Net Weight
Component B:	55 gallon steel drum (open top)	450 lb Net Weight
	275 gallon plastic totes	2250 lb Net Weight

For more information contact Eteco, Inc. (714) 480-1370 | info@etecoinc.com
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