



Product Information

CG 603-30 A is a MDI based single component curable adhesive designed for a variety of applications where strong and impact resistant bonds are required. CG 603-30 A can be applied by roller, brush, towel, or dipped. CG 603-30 A is an excellent choice for wood to wood and polyurethane foam to wood bonding.

| Physical Properties (Final Product) | Units | Test Method | Results |
|-------------------------------------|-------|-------------|------------------|
| Color | - | Visual | Opaque/White-ish |

| Handling Characteristics | Units | Component A |
|--------------------------|---------|--------------|
| Specific Gravity @ 75°F | g/mL | 1.10 - 1.12 |
| Viscosity @ 75°F | cPs | 3000 - 3500 |
| Color | Visual | Opaque White |
| Gel Time @ 75°F | Minutes | 28 - 33 |
| Tack Free Time | Minutes | 35 - 45 |
| 90% Cure Time* | Hours | 24 |

Final properties will be reached in a course of several days. Properties are typical and not for specifications

Installation Recommendations

CG 603-30 A is fully formulated and ready for use. Product temperature can be ambient during application onto substrates that are free of loose particles, oil, grease, dirt, etc. Apply one coat by brush, roller, or towel.

Storage and Shelf Life

Components should be kept well sealed in a dry place from 70 to 90°F. Shelf life of unopened containers is six (6) months from manufacturing date. Mix Component B well prior to each use. Purge opened containers with dry nitrogen before resealing. Refer to product SDS for more information.

Packaging

| | | |
|--------------|-----------------------------------|-------------------|
| Component A: | 5 gallon plastic Pail (Open Top) | 35 lb Net Weight |
| | 55 gallon steel Drum (Closed Top) | 490 lb Net Weight |

For more information contact Eteco, Inc. (714) 480-1370 | info@etecoinc.com
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