

HP 8104

Product Information

HP 8104 is a High Performance, rigid polyurethane foam designed for processing through plural component, low or high pressure dispensing equipment or mixing and pouring by hand. Once fully cured, this material is tough with high compression and tensile value. HP 8104 exhibits very good surface characteristics and excellent moldability.

Physical Properties (Components)

	Component A	Component B
Viscosity at 75°F (cps)	200 - 250	1000 - 1500
Specific Gravity (gr/ml)	1.21 - 1.23	1.08 - 1.10

Physical Properties (Final Product)

Compression Value (ASTM D – 1621)	63 psi
Tensile Strength (psi), ASTM D-412	90 psi
Elongation (%), ASTM D-412	3%
Tear Strength (pli), ASTM D-624, Die C	N/A

Handling Characteristics

Mix Ratio by Weight (A/B)	52 / 48
Mix Ratio by Volume (A/B)	50 / 50
Cream Time at 75°F(seconds)	40 - 50
Gel Time at 75°F (seconds)	90 - 110
Rise Time (seconds)	110 - 140
Tack Free Time (seconds)	170 - 200
Demold Time (minutes)	10 - 45
Final Cure Time (hours)	24
Density	3.8 – 4.2

Storage and Shelf Life

Components A and B should be kept well sealed in a dry place at a temperature between 65 and 90°F. Shelf life of unopened containers is six (6) months from manufacturing date. Purge opened containers with dry nitrogen before resealing. Refer to product MSDS for more information.

Packaging

Component A:	55 gallon steel drum (closed top)	500 lb Net Weight
	275 gallons plastic bins	2500 lb Net Weight
Component B:	55 gallon steel drum (open top)	450 lb Net Weight
	275 gallons plastic bins	2250 lb Net Weight

Non-Warranty: This information is furnished without warranty, expressed or implied, except that is accurate to the best knowledge of Eteco, Inc. The data on these sheets relates only to the specific material designated herein. Eteco, Inc. assumes no legal responsibility for use or reliance upon this data. The user should conduct sufficient investigation to establish the suitability of any product for its intended use.