

## SPL H4054

### Product Information

SPL H4054 is a high-performance, multi-purpose, polyurethane coating designed for processing through plural component, high-pressure dispensing equipment. Once fully cured, this material is tough, flexible, and has high-impact and tear resistance. SPL H4054 exhibits good weather resistance and gloss retention.

### Physical Properties (Components)

	Component A	Component B
Viscosity at 75°F (cps)	500 - 700	700 - 1000
Specific Gravity (gr/ml)	1.18	1.07 - 1.09

### Physical Properties (Final Product)

Hardness, Shore D, ASTM D-2240	65 ± 3
Tensile Strength (psi), ASTM D-412	5200
Elongation (%), ASTM D-412	70
Tear Strength (pli), ASTM D-624, Die C	180
Color	Off White

### Handling Characteristics

Mix Ratio by Volume (Component A/ Component B)	50 / 50
Gel Time (at 130-150°F), (seconds)	9 - 13
Tack Free Time (seconds)	25
Final Cure Time (hours)	24

### Storage and Shelf Life

Components A and B should be kept well sealed in a dry place at a temperature between 75 and 90°F. Shelf life of unopened containers is 6 (six) months from a manufacturing date. Purge opened containers with dry nitrogen before resealing. Refer to MSDS of the product for more information.

**\*\*\*\*\* Mix Component B thoroughly prior to use! \*\*\*\*\***

### Packaging

Component A:	55 gallon steel drum (closed top)	490 lb	Net Weight
Component B:	55 gallon steel drum (open top)	435 lb	Net Weight

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