

F 7602

Product Information

F 7602 is a water blown, High resilient flexible polyurethane foam designed for processing through plural component low or high pressure dispensing equipment. F 7602 is suited for all types of molding including furniture & automotive seating or similar applications. F 7602 has excellent green strength and when fully cured provides excellent memory and tear resistance.

Physical Properties (Components)

	Component A	Component B
Viscosity at 75°F (cps)	400 - 600	900 - 1300
Specific Gravity (gr/ml)	1.19 - 1.21	1.07 - 1.09

Physical Properties (Final Product)

Tensile Strength (psi), ASTM D-638	25
Elongation (%), ASTM D-638	150
Tear Strength (pli), ASTM D1004	10
Resiliency	45
ILD 25%	60 - 70

Handling Characteristics

Mix Ratio by Weight (Component A/Component B)	48/100 to 58/100
Mix Ratio by Volume (Component A/Component B)	N/A
Cream Time (sec)	16 - 20
Rise Time (sec)	120 - 150
Tack Free Time (sec)	280 - 300
Demold Time (minutes)	10
Final Cure Time (hours)	1
Density (pcf)	2.9 - 3.1

Storage and Shelf Life

Components A and B should be kept well sealed in a dry place at a temperature from 75°-90°F. Shelf life of unopened containers is six (6) months from manufacturing date. Purge opened containers with dry nitrogen before resealing. Premix component B prior to use. Refer to product SDS for more information.

Packaging

Component A:	55 gallon steel drum (closed top)	500 lbs	Net Weight
Component B:	55 gallon steel drum (open top)	450 lbs	Net Weight

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