

ETECO, INC.

POLYURETHANE SPECIALIST

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CG 605-7 A

Product Information

CG 605-7 A is a MDI based single component moisture curable adhesive designed for variety of application where strong and impact resistant bond is required. CG 605-7 A is excellent choice for wood to wood and polyurethane foam to wood bonding.

Physical Properties (Components)

| | Component A |
|--------------------------|-------------|
| Viscosity at 75°F (cps) | 1400 -1800 |
| Specific Gravity (gr/ml) | 1.14 - 1.16 |

Physical Properties (Final Product)

| | |
|------------------------------------|--------------|
| Hardness, Shore A, ASTM D-2240 | 40 - 60 |
| Tensile Strength (psi), ASTM D-412 | 1800 |
| Elongation (%), ASTM D-412 | 200 |
| Tear Strength (pli) | 110 |
| Color | Opaque White |

Handling Characteristics

| | |
|----------------------------|-------|
| Gel Time at 75°F (minutes) | 6 - 8 |
| Tack Free Time (minutes) | 10 |
| 90% Cure Time (hours) | 24 |

Storage and Shelf Life

Components should be kept well sealed in a dry place from 70 to 90°F. Shelf life of unopened containers is six (6) months from manufacturing date. Mix Component B well prior to each use. Purge opened containers with dry nitrogen before resealing. Refer to product SDS for more information.

Packaging

Component A: 55 gallon steel drum (closed top) 490 lb Net Weight

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