

## CE 3280 Natural

### Product Information

CE 3280 Natural is a High Performance, multi-purpose polyurethane designed for processing through plural component, high pressure or low pressure dispensing equipment. Once fully cured, it is tough and flexible with high impact and tear resistance along with excellent chemical and water resistance. CE 3280 Natural performs well as Concrete Stamp pad and Concrete Form Liners.

### Physical Properties (Components)

	Component A	Component B
Viscosity at 75°F (cps)	600 - 700	900 - 1300
Specific Gravity (gr/ml)	1.14 - 1.16	1.09 - 1.10

### Physical Properties (Final Product)

Hardness, Shore A, ASTM D-2240	77 - 83
Tensile Strength (psi), ASTM D-412	1600
Elongation (%), ASTM D-412	180
Tear Strength (pli), ASTM D-624, Die C	56
Color	Natural

### Handling Characteristics

Mix Ratio by Weight (Component A: Component B)	40a / 60b
Gel Time (at 75 °F), (seconds)	160 - 190
Tack Free Time (seconds)	at Gel
Demold Time	1 - 2 hours
90% Cure Time (hours)*	24

(\*) Final physical properties will be reached in a course of several days.

### Storage and Shelf Life

Components should be kept well sealed in a dry place from 70 to 90°F. Shelf life of unopened containers is six (6) months from manufacturing date. Mix Component B well prior to each use. Purge opened containers with dry nitrogen before resealing. Refer to product MSDS for more information.

### Packaging

Component A:	55 gallon steel drum (closed top)	500 lb	Net Weight
Component B:	55 gallon steel drum (open top)	450 lb	Net Weight

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